

WUKO Master 0420



Seam height	25 mm (1 in)
Max. sheet metal thickness:	
Galvanized steel	0.7 mm (0.028 in)
Aluminum, Copper, Zinc	0.8 mm (0.031 in)
Stainless steel	0.5 mm (0.020 in)
Motor	230 V/1.1 kW or 120 V/0.75 kW
Length	154 cm (60.6 in)
Width	131 cm (51.6 in)
Height	105 cm (41.3 in)
Approx. weight	350 kg (770 lbs)

Roof panel machine for making the profile for single and double-lock standing seams.

Profiling

- Working width between 290 and 810 mm (11.5 to 32 in) continuously adjustable by handwheel over two spindles
- Inlet guides easily and precisely adjustable (measure correction on the profile)
- Eight hardened roll forming stations for a clean profile, poor in tension
- 8th forming station for aligning and/or curving the panels: convex or concave. Smallest radius about 6 m (20 ft).
- Cut-proof, extremely resilient polyurethane-coated drive rollers
- Electro-mechanic preset counter safely placed within the frame
- Also for profiling short [min. length about 500 mm (20 in)] or tapered panels

Cutting

- Manual cross-cutting facility with handle turndown for safe transport
- burr-free, clean cut
- comfortable feed by handwheel

Model 0420

- Machine frame made of modular aluminum profile system
- Upper machine cover
 - easy-to-open swinging doors with safety switch
 - frame elements made of transparent, impact-resistant polycarbonate
 - clear view during profiling process
 - easy access for adjustment and service
- Two fixed and two swivel casters with brakes
- Motor with frequency converter for continuously variable working speed: 0–12 m/min (0–40 ft/min)
- Forward and backward run

Model 0420S

As Model 0420, but with additional longitudinal-cutting facility. Desired panel width displayed and adjustable at the handwheel/position indicator.

